

What is claimed is:

1 1. A method for protecting a MEMS structure during a dicing of a MEMS wafer to
2 produce individual MEMS dies, comprising the steps of:

3 (a) preparing a MEMS wafer having a plurality of MEMS structure sites on a first side
4 and a plurality of through holes on a second side;

5 (b) mounting, upon the first side of the MEMS wafer, a wafer cap to produce a laminated
6 MEMS wafer, the wafer cap being recessed in areas corresponding to locations of the MEMS
7 structure sites on the MEMS wafer;

8 (c) mounting, upon the second side of the MEMS wafer, a layer of dicing tape; and

9 (d) dicing the laminated MEMS wafer into a plurality of MEMS dies.

1 2. The method as claimed in claim 1, wherein the laminated MEMS wafer is diced using
2 a saw.

1 3. The method as claimed in claim 1, wherein the layer of dicing tape has a UV
2 releasable adhesive.

1 4. The method as claimed in claim 1, wherein the layer of dicing tape is heat shrinkable.

1 5. The method as claimed in claim 1, wherein the layer of dicing tape has a UV
2 releasable adhesive and the layer of dicing tape is heat shrinkable.

1 6. The method as claimed in claim 1, wherein the wafer cap is a cover tape with an
2 adhesive medium.

1 7. The method as claimed in claim 1, wherein the wafer cap includes an adhesive
2 medium.

1 8. The method as claimed in claim 7, wherein the adhesive medium is an ultraviolet light
2 releasable medium.

1 9. The method as claimed in claim 7, wherein the adhesive medium is a heat releasable
2 medium.

1 23. The method as claimed in claim 22, wherein the spacer layer comprises a tape having
2 adhesive on two sides and a flexible film.

1 24. The method as claimed in claim 22, wherein the spacer layer comprises a flexible
2 film with an adhesive medium on one side.

1 25. The method as claimed in claim 23, wherein the flexible film is transmissive to UV
2 radiation.

1 26. The method as claimed in claim 24, wherein the flexible film is transmissive to UV
2 radiation.

1 27. The method as claimed in claim 22, wherein the wafer cover is a cover tape.

1 28. The method as claimed in 22, wherein a height of the spacer layer prevents the wafer
2 cover from deflecting in such a manner to come in contact with the MEMS structures.

1 29. The method as claimed in 22, wherein a height of the spacer layer prevents
2 electrostatically induced damage to the MEMS wafer.

1 30. The method as claimed in 22, wherein a height of the spacer layer prevents
2 electrostatically induced damage to the MEMS wafer and prevents the wafer cover from
3 deflecting in such a manner to come in contact with the MEMS structures.

1 31. The method as claimed in claim 22, wherein the spacer layer comprises a plurality of
2 layers of perforated tape, an aggregate of the plurality of layers of perforated tape producing the
3 height to prevent damage to the MEMS structures due to the wafer cover coming into physical
4 contact with the MEMS wafer.

1 32. The laminated MEMS wafer as claimed in claim 22, wherein the spacer layer
2 comprises a plurality of layers of perforated tape, an aggregate of the plurality of layers of
3 perforated tape producing the height to prevent electrostatically induced damage to the MEMS
4 wafer.

1 33. The laminated MEMS wafer as claimed in claim 22, wherein the spacer layer
2 comprises a plurality of layers of perforated tape, an aggregate of the plurality of layers of
3 perforated tape producing the height to prevent damage to the MEMS structures due to the wafer

4 cover coming into physical contact with the MEMS wafer and to prevent electrostatically
5 induced damage to the MEMS wafer.

1 34. The method as claimed in claim 1, wherein the laminated MEMS wafer is diced with
2 a wafer saw with a dicing tape side of the laminated MEMS wafer facing towards a cutting
3 device of the wafer saw such that the layer of dicing tape is sawn before the MEMS wafer.

1 35. A method for protecting a MEMS structure during a production of individual MEMS
2 dies, comprising the steps of:

3 (a) fabricating a MEMS wafer having a plurality of MEMS structure sites on a first side
4 and a plurality of through holes on a second side;

5 (b) fabricating a wafer cap;

6 (c) bonding the wafer cap to the first side of the MEMS wafer to produce a laminated
7 MEMS wafer, the wafer cap being recessed in areas corresponding to locations of the MEMS
8 structure sites on the MEMS wafer;

9 (d) mounting, upon the second side of the MEMS wafer, a layer of dicing tape; and

10 (e) dicing the second side of the laminated MEMS wafer into a plurality of MEMS dies.

1 36. The method as claimed in claim 35, further comprising the steps of:

2 (f) removing the wafer cap from the laminated MEMS wafer; and

3 (g) removing individual dies from the diced laminated MEMS wafer before the wafer cap
4 is removed from the laminated MEMS wafer.

1 37. The method as claimed in claim 35, further comprising the steps of:

2 (f) removing the wafer cap from the laminated MEMS wafer;

3 (g) removing individual dies from the diced laminated MEMS wafer; and

4 (h) mounting dies from the diced laminated MEMS wafer into a package before the wafer
5 cap is removed from the laminated MEMS wafer.

1 38. The method as claimed in claim 35, further comprising the steps of:

2 (f) removing the wafer cap and the layer of dicing tape from the laminated MEMS wafer;

3 (g) removing individual dies from the diced laminated MEMS wafer; and

4 (h) mounting dies from the diced laminated MEMS wafer into a package after the wafer
5 cap is removed from the laminated MEMS wafer.

1 39. The method as claimed in claim 35, wherein the laminated MEMS wafer is
2 diced using a saw.

1 40. The method as claimed in claim 35, wherein the layer of dicing tape has a UV
2 releasable adhesive.

1 41. The method as claimed in claim 35, wherein the layer of dicing tape is heat
2 shrinkable.

1 42. The method as claimed in claim 35, wherein the layer of dicing tape has a UV
2 releasable adhesive and the layer of dicing tape is heat shrinkable.

1 43. The method as claimed in claim 35, wherein the wafer cap is a cover tape with an
2 adhesive medium.

1 44. The method as claimed in claim 35, wherein the wafer cap includes an adhesive
2 medium.

1 45. The method as claimed in claim 44, wherein the adhesive medium is an ultraviolet light
2 releasable medium.

1 46. The method as claimed in claim 44, wherein the adhesive medium is a heat
2 releasable medium.

1 47. The method as claimed in claim 44, wherein the adhesive medium is a combination
2 of an ultraviolet light and heat releasable medium.

1 48. The method as claimed in claim 44, wherein the adhesive medium comprises a
2 thermoplastic organic material.

1 49. The method as claimed in claim 44, wherein the adhesive medium comprises an
2 ultraviolet light sensitive organic material.

1 50. The method as claimed in claim 35, wherein the layer of dicing tape is applied to a
2 second side of the MEMS wafer after the wafer cap is mounted on the MEMS wafer.

1 51. The method as claimed in claim 35, wherein the layer of dicing tape is applied to a
2 second side of the MEMS wafer before the wafer cap is mounted on the MEMS wafer.

- 1 52. The method as claimed in claim 35, wherein the wafer cap comprises silicon-based
2 material.
- 1 53. The method as claimed in claim 35, wherein the wafer cap comprises a glass-based
2 material.
- 1 54. The method as claimed in claim 35, wherein the wafer cap comprises a ceramic-
2 based material.
- 1 55. The method as claimed in claim 35, wherein the wafer cap comprises a polymer-
2 based material.
- 1 56. The method as claimed in claim 35, wherein the wafer cap comprises a wafer cover
2 and a spacer layer.
- 1 57. The method as claimed in claim 56, wherein the spacer layer comprises a tape having
2 adhesive on two sides and a flexible film.
- 1 58. The method as claimed in claim 56, wherein the spacer layer comprises a flexible
2 film with an adhesive medium on one side.
- 1 59. The method as claimed in claim 57, wherein the flexible film is transmissive to UV
2 radiation.
- 1 60. The method as claimed in claim 58, wherein the flexible film is transmissive to UV
2 radiation.
- 1 61. The method as claimed in claim 56, wherein the wafer cover is a cover tape.
- 1 62. The method as claimed in 56, wherein a height of the spacer layer prevents the wafer
2 cover from deflecting in such a manner to come in contact with the MEMS structures.
- 1 63. The method as claimed in 56, wherein a height of the spacer layer prevents
2 electrostatically induced damage to the MEMS wafer.
- 1 64. The method as claimed in 56, wherein a height of the spacer layer prevents
2 electrostatically induced damage to the MEMS wafer and prevents the wafer cover from
3 deflecting in such a manner to come in contact with the MEMS structures.

1 65. The method as claimed in claim 56, wherein the spacer layer comprises a plurality of
2 layers of perforated tape, an aggregate of the plurality of layers of perforated tape producing the
3 height to prevent damage to the MEMS structures due to the wafer cover coming into physical
4 contact with the MEMS wafer.

1 66. The method as claimed in claim 56, wherein the spacer layer comprises a plurality of
2 layers of perforated tape, an aggregate of the plurality of layers of perforated tape producing the
3 height to prevent electrostatically induced damage to the MEMS wafer.

1 67. The method as claimed in claim 56, wherein the spacer layer comprises a plurality of
2 layers of perforated tape, an aggregate of the plurality of layers of perforated tape producing the
3 height to prevent damage to the MEMS structures due to the wafer cover coming into physical
4 contact with the MEMS wafer and to prevent electrostatically induced damage to the MEMS
5 wafer.

1 68. The method as claimed in claim 35, wherein the laminated MEMS wafer is diced
2 with a wafer saw with a dicing tape side of the laminated MEMS wafer facing towards a cutting
3 device of the wafer saw such that the layer of dicing tape is sawn before the MEMS wafer.

1 69. A laminated MEMS wafer, comprising:
2 a MEMS wafer having a plurality of MEMS structure sites located on a first side and a
3 plurality of through holes located on a second side;
4 a removable wafer cap; and
5 a layer of dicing tape mounted upon the second side of the MEMS wafer;
6 said removable wafer cap being bonded to the first side of the MEMS wafer to
7 produce a laminated MEMS wafer, the wafer cap being recessed in areas corresponding to
8 locations of the MEMS structure sites on the MEMS wafer.

1 70. The laminated MEMS wafer as claimed in claim 69, wherein said layer of dicing
2 tape has a UV releasable adhesive.

1 71. The laminated MEMS wafer as claimed in claim 69, wherein said layer of dicing
2 tape is heat shrinkable.

1 72. The laminated MEMS wafer as claimed in claim 69, wherein said layer of dicing
2 tape has a UV releasable adhesive and the layer of dicing tape is heat shrinkable.

1 73. The laminated MEMS wafer as claimed in claim 69, wherein said removable wafer
2 cap is a cover tape with an adhesive medium.

1 74. The laminated MEMS wafer as claimed in claim 69, wherein said removable wafer
2 cap includes an adhesive medium.

1 75. The laminated MEMS wafer as claimed in claim 74, wherein the adhesive medium is
2 an ultraviolet light releasable medium.

1 76. The laminated MEMS wafer as claimed in claim 74, wherein the adhesive medium is
2 a heat releasable medium.

1 77. The laminated MEMS wafer as claimed in claim 74, wherein the adhesive medium is
2 a combination of an ultraviolet light and heat releasable medium.

1 78. The laminated MEMS wafer as claimed in claim 74, wherein the adhesive medium
2 comprises a thermoplastic organic material.

1 79. The laminated MEMS wafer as claimed in claim 74, wherein the adhesive medium
2 comprises an ultraviolet light sensitive organic material.

1 80. The laminated MEMS wafer as claimed in claim 69, wherein said layer of dicing
2 tape is applied to a second side of the MEMS wafer after said removable wafer cap is mounted
3 on the MEMS wafer.

1 81. The laminated MEMS wafer as claimed in claim 69, wherein said layer of dicing
2 tape is applied to a second side of the MEMS wafer before said removable wafer cap is mounted
3 on the MEMS wafer.

1 82. The laminated MEMS wafer as claimed in claim 69, wherein said removable wafer
2 cap comprises silicon-based material.

1 83. The laminated MEMS wafer as claimed in claim 69, wherein said removable wafer
2 cap comprises a glass-based material.

1 84. The laminated MEMS wafer as claimed in claim 69, wherein said removable wafer
2 cap comprises a ceramic-based material.

1 85. The laminated MEMS wafer as claimed in claim 69, wherein said removable wafer
2 cap comprises a polymer-based material.

1 86. The laminated MEMS wafer as claimed in claim 69, wherein said removable wafer
2 cap comprises a wafer cover and a spacer layer.

1 87. The laminated MEMS wafer as claimed in claim 86, wherein said spacer layer
2 comprises a tape having adhesive on two sides and a flexible film.

1 88. The laminated MEMS wafer as claimed in claim 86, wherein said spacer layer
2 comprises a flexible film with an adhesive medium on one side.

1 89. The laminated MEMS wafer as claimed in claim 87, wherein said flexible film is
2 transmissive to UV radiation.

1 90. The laminated MEMS wafer as claimed in claim 88, wherein said flexible film is
2 transmissive to UV radiation.

1 91. The laminated MEMS wafer as claimed in claim 86, wherein said wafer cover is a
2 cover tape.

1 92. The laminated MEMS wafer as claimed in 86, wherein a height of said spacer layer
2 prevents said wafer cover from deflecting in such a manner to come in contact with the MEMS
3 structures.

1 93. The laminated MEMS wafer as claimed in 86, wherein a height of said spacer layer
2 prevents electrostatically induced damage to said MEMS wafer.

1 94. The laminated MEMS wafer as claimed in 86, wherein a height of said spacer layer
2 prevents electrostatically induced damage to said MEMS wafer and prevents said wafer cover
3 from deflecting in such a manner to come in contact with the MEMS structures.

1 95. The laminated MEMS wafer as claimed in claim 86, wherein said spacer layer
2 comprises a plurality of layers of perforated tape, an aggregate of the plurality of layers of
3 perforated tape producing the height to prevent damage to the MEMS structures due to said
4 wafer cover coming into physical contact with the MEMS wafer.

1 96. The laminated MEMS wafer as claimed in claim 86, wherein said spacer layer
2 comprises a plurality of layers of perforated tape, an aggregate of the plurality of layers of
3 perforated tape producing the height to prevent electrostatically induced damage to said MEMS
4 wafer.

1 97. The laminated MEMS wafer as claimed in claim 86, wherein said spacer layer
2 comprises a plurality of layers of perforated tape, an aggregate of the plurality of layers of
3 perforated tape producing the height to prevent damage to the MEMS structures due to said
4 wafer cover coming into physical contact with the MEMS wafer and to prevent electrostatically
5 induced damage to said MEMS wafer.

1 98. The laminated MEMS wafer as claimed in claim 69, wherein the laminated MEMS
2 wafer is diced with a wafer saw with a dicing tape side of the laminated MEMS wafer facing
3 towards a cutting device of the wafer saw such that said layer of dicing tape is sawn before said
4 MEMS wafer.

1 99. The method as claimed in claim 2, wherein the layer of dicing tape is applied to a
2 second side of the MEMS wafer after the laminated MEMS wafer is sawn.

1 100. The method as claimed in claim 1, wherein the wafer cap comprises a metal.

1 101. The method as claimed in claim 1, wherein the wafer cap comprises a static
2 dissipative material.

1 102. The method as claimed in claim 1, wherein the dicing tape comprises a static
2 dissipative material.

1 103. The method as claimed in claim 1, wherein the laminated MEMS wafer is diced
2 with a wafer saw with a wafer cap side of the laminated MEMS wafer facing towards a cutting
3 device of the wafer saw such that the wafer cap is sawn before the MEMS wafer.

1 104. The method as claimed in claim 3, wherein the layer of dicing tape is removed by
2 exposing the dicing tape to UV radiation.

1 105. The method as claimed in claim 4, wherein the layer of dicing tape is removed by
2 exposing the dicing tape to heat.

1 106. The method as claimed in claim 3, wherein the layer of dicing tape is removed by
2 first exposing the dicing tape to UV radiation and then exposing the dicing tape to heat.

1 107. The method as claimed in claim 35, further comprising the steps of:

2 (f) removing the wafer cap from the laminated MEMS wafer; and

3 (g) removing the layer of dicing tape from the laminated MEMS wafer.

1 108. The method as claimed in claim 107, wherein the layer of dicing tape is removed by
2 exposing the dicing tape to UV radiation.

1 109. The method as claimed in claim 107, wherein the layer of dicing tape is removed by
2 exposing the dicing tape to heat.

1 110. The method as claimed in claim 107, wherein the layer of dicing tape is removed by
2 first exposing the dicing tape to UV radiation and then exposing the dicing tape to heat.

1 111. The method as claimed in claim 1, further comprising the steps of:

2 (e) removing the layer of dicing tape from the second side of the MEMS wafer; and

3 (f) removing individual dies from the MEMS wafer.

1 112. The laminated MEMS wafer as claimed in claim 69, wherein said removable wafer
2 cap comprises a metal.

1 113. The laminated MEMS wafer as claimed in claim 69, wherein said removable wafer
2 cap comprises a static dissipative material.

1 114. The laminated MEMS wafer as claimed in claim 69, wherein said dicing tape
2 comprises a static dissipative material.

1 115. A method for protecting a wafer during a dicing, comprising the steps of:

2 (a) mounting, upon a backside of a wafer, a layer of dicing tape, the wafer having a front
3 patterned side and a plurality of etched ports on a backside, the etched ports providing a possible
4 leak path from a backside of the wafer to the front patterned side of the wafer; and

5 (b) dicing the wafer into a plurality of dies.

1 116. The method as claimed in claim 115, wherein the wafer is diced using a saw.

1 117. The method as claimed in claim 115, wherein the layer of dicing tape has a UV
2 releasable adhesive.

1 118. The method as claimed in claim 115, wherein the layer of dicing tape is heat
2 shrinkable.

1 119. The method as claimed in claim 115, wherein the layer of dicing tape has a UV
2 releasable adhesive and the layer of dicing tape is heat shrinkable.

1 120. The method as claimed in claim 115, further comprising the step of:
2 (c) removing the layer of dicing tape from the wafer.

1 121. The method as claimed in claim 120, wherein the layer of dicing tape is removed by
2 exposing the dicing tape to UV radiation.

1 122. The method as claimed in claim 120, wherein the layer of dicing tape is removed by
2 exposing the dicing tape to heat.

1 123. The method as claimed in claim 120, wherein the layer of dicing tape is removed by
2 first exposing the dicing tape to UV radiation and then exposing the dicing tape to heat.

1 124. A wafer, comprising:
2 a wafer having a front patterned side and a plurality of etched ports on a backside, the
3 etched ports providing a possible leak path from a backside of the wafer to the front patterned
4 side of the wafer; and
5 a layer of dicing tape mounted upon the backside of said wafer.

1 125. The laminated MEMS wafer as claimed in claim 124, wherein said layer of dicing
2 tape has a UV releasable adhesive.

1 126. The laminated MEMS wafer as claimed in claim 124, wherein said layer of dicing
2 tape is heat shrinkable.

1 127. The laminated MEMS wafer as claimed in claim 124, wherein said layer of dicing
2 tape has a UV releasable adhesive and the layer of dicing tape is heat shrinkable.

1 128. The method as claimed in claim 1, wherein the layer of dicing tape comprises a
2 cover tape and a perforated tape.

1 129. The method as claimed in claim 128, wherein the cover tape includes an adhesive
2 medium.

1 130. The method as claimed in claim 129, wherein the adhesive medium is an ultraviolet
2 light releasable medium.

1 131. The method as claimed in claim 129, wherein the adhesive medium is a heat
2 releasable medium.

1 132. The method as claimed in claim 129, wherein the adhesive medium is a
2 combination of an ultraviolet light and heat releasable medium.

1 133. The method as claimed in claim 129, wherein the adhesive medium comprises a
2 thermoplastic organic material.

1 134. The method as claimed in claim 129, wherein the adhesive medium comprises an
2 ultraviolet light sensitive organic material.

1 135. The method as claimed in claim 128, wherein the cover tape comprises a static
2 dissipative material.

1 136. The method as claimed in claim 128, wherein the perforated tape comprises a tape
2 having adhesive on two sides and a flexible film.

1 137. The method as claimed in claim 128, wherein the perforated tape comprises a
2 flexible film with an adhesive medium on one side.

1 138. The method as claimed in claim 136, wherein the flexible film is transmissive to
2 UV radiation.

1 139. The method as claimed in claim 137, wherein the flexible film is transmissive to
2 UV radiation.

1 140. The method as claimed in 128, wherein a height of the perforated tape prevents
2 electrostatically induced damage.

1 141. The method as claimed in claim 128, wherein the perforated tape comprises a
2 plurality of layers of perforated tape, an aggregate of the plurality of layers of perforated tape
3 producing the height to prevent electrostatically induced damage.

1 142. The laminated MEMS wafer as claimed in claim 69, wherein said layer of dicing
2 tape comprises a cover tape and a perforated tape.

1 143. The laminated MEMS wafer as claimed in claim 142, wherein said cover tape
2 includes an adhesive medium.

1 144. The laminated MEMS wafer as claimed in claim 143, wherein the adhesive medium
2 is an ultraviolet light releasable medium.

1 145. The laminated MEMS wafer as claimed in claim 143, wherein the adhesive medium
2 is a heat releasable medium.

1 146. The laminated MEMS wafer as claimed in claim 143, wherein the adhesive medium
2 is a combination of an ultraviolet light and heat releasable medium.

1 147. The laminated MEMS wafer as claimed in claim 143, wherein the adhesive medium
2 comprises a thermoplastic organic material.

1 148. The laminated MEMS wafer as claimed in claim 143, wherein the adhesive medium
2 comprises an ultraviolet light sensitive organic material.

1 149. The laminated MEMS wafer as claimed in claim 142, wherein said cover tape
2 comprises a static dissipative material.

1 150. The laminated MEMS wafer as claimed in claim 142, wherein said perforated tape
2 comprises a static dissipative material.

1 151. The laminated MEMS wafer as claimed in claim 142, wherein said perforated tape
2 comprises a tape having adhesive on two sides and a flexible film.

1 152. The laminated MEMS wafer as claimed in claim 142, wherein said perforated tape
2 comprises a flexible film with an adhesive medium on one side.

1 153. The laminated MEMS wafer as claimed in claim 151, wherein said flexible film is
2 transmissive to UV radiation.

1 154. The laminated MEMS wafer as claimed in claim 152, wherein said flexible film is
2 transmissive to UV radiation.

1 155. The laminated MEMS wafer as claimed in 142, wherein a height of said perforated
2 tape prevents electrostatically induced damage.

1 156. The laminated MEMS wafer as claimed in claim 142, wherein said perforated tape
2 comprises a plurality of layers of perforated tape, an aggregate of the plurality of layers of
3 perforated tape producing the height to prevent electrostatically induced damage.

156. The laminated MEMS wafer as claimed in claim 142, wherein said perforated tape comprises a plurality of layers of perforated tape, an aggregate of the plurality of layers of perforated tape producing the height to prevent electrostatically induced damage.